Water Treatment Plant Socurity Force, Gates, and Guardrails-Bid to 16-32

April 14,2016

2:30 PM

- Deluca Fence Confuny & 20,052.50
- DGC HAA & 36381.00
- 3) France 1 Force 22690.00
- € Four Souson Fence \$23,800.00
- 5) Vermont Rochabional Surfacing 6 Frencing 916,865.00

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SCOPE OF WORK

Bid Proposal Form

Work Description: The City of Rochester is soliciting bids for replacement of the Water Treatment Plant Security Fence, Gates, and Guardrails, as detailed below. All equipment shall include a Manufacturers Standard One-Year Warranty.

The selected contractor will be required to meet Davis Bacon Wage schedules and comply with all associated reporting activities. See Attachment A (page 10) & B (page 14) Bidders on this work must demonstrate compliance with the United States Environmental Protection Agency's MBE/WBE policy in order to be deemed a responsible bidder.

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- -Install 32 feet of 8 foot galvanized chain link fence with 1 foot of barbwire on each side of entrance gate.
- -Install 30 feet of 8 foot galvanized chain link fence with 1 foot of barbwire with a 12 foot double swing gate on the back of the property.
- -Install/replace a total of 665 feet of steel guardrail with posts on each side of front entrance (approximately 300 feet on the easterly side, and 365 feet on the westerly side). Precise locations and placement to be field verified.

All bids must include a cut sheet of proposed materials. Disposal of material is the responsibility of the contractor.

The contractor will need to coordinate with city staff to develop a schedule that does not interfere with deliveries, operations, or site security.

Company Name: DeLucca Fence Company, Inc.	
Address: 5 Old Ferry Rd., Methuen, MA 01844	
Telephone# 978-688-2877 Fax# 978-688-6030 E-mail bjdelucca-rea@deluccafence.	com
Barbara J. DeLucca-Rea, President	
Pript Name	
Barbara Rea April 14, 2016	
Authorized Signature Date	
Total Amount of Project \$_20,052.50	
Estimated time to complete Per Requirements Bid results will be posted after 48 hours on the City of Rochester's web site: www.rochesternh.net or will be	

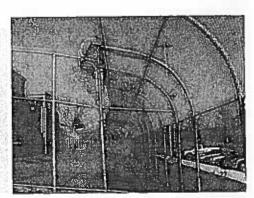
available by request via e-mail at the following address: purchasing @rochesternh.net.

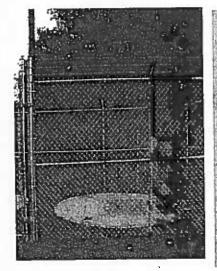
OnGuard Galvanized Fencing System ASTM A-392 for Fouric, ASTM 1048 for Framework, ASTM F 626 for Fiftings

Join America's fastest growing distributor of chain link fencing: Stephens Pipe and Steel's Galvanized coated fabric, framework, and fittings. Manufactured to exacting specifications, our galvanized system combines the strength and security of chain link with the durability of an exceptional galvanized coating. Our product emerges from manufacturing with a smooth finish that resists corrosion in the worst weather and environmentally harsh conditions.

OnGuard FABRIC

Stephens Pipe and Steet's galvanized fabric meets or exceeds the requirements of ASTM A-392, RR-F-191, and AASHTO M-181. It is available in 1.2 oz and 2 oz in a wide selection of gauges, heights, and meshes. Mini Mesh is our specialty. Call for a prompt quotation.



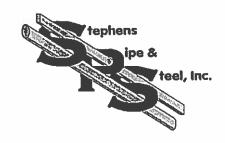


OnGuard Framework and Accessories

Off framework materials are manufactured to meet the most rigid government and A.S.T.M. specifications. Our industrial grade of galvanized framework is offered in Schedule 40, SS 40, 30, 20 type products, and structural weight pipe. Of course a wide variety of tubing weight products are available. All of these in a wide choice of @.D.s and Gauges that can be cut-to-length to meet your exact needs. All of our hardware items are manufactured in accordance with ASTM 626.

Contact

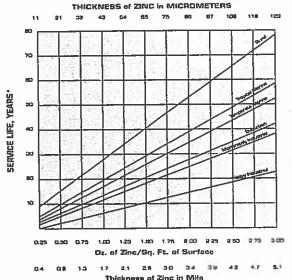
Ted Eysenbach, General Manager Stephens Pipe & Steel, Inc. P.O. Box 618, Hwy 619 Russell Springs, Kentucky 42642 800 451 2612 Fax 270 866 4412



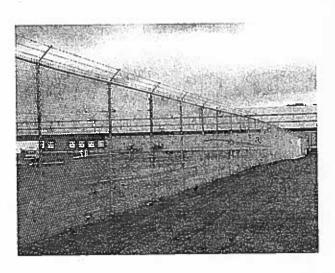
Stephens Pipe & Steel, LLC

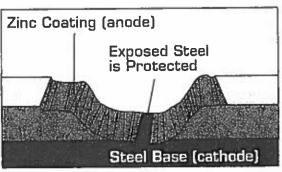
G.A.W. Galvanized Chain Link Fabric

Stephens Pipe & Steel, LLC has been a supplier to the Chain Link fence industry for nearly 30 years. So take our word for it... pound for pound nothing beats Galvanized After Weaving (GAW) fabric for durability, corrosion resistance, and value. Stephens Pipe and Steel's *Made in the USA* GAW fence fabric provides exceptional security and protection for any commercial, industrial, and residential project. Manufactured to exacting standards at our plant in Mount Sterling, Ohio, our chain link fabric meets or exceeds the requirements of ASTM A392-96, Class 1 and 2, RR-F-191-1D, and the full range of state and federal highway specifications. It fully complies with the requirements of the domestic content provisions of the *Buy America and Buy American Act*. Available in a wide range of heights, gauges, and mesh/selvage options we have the fabric for any industrial, commercial, high security, or marine application. Specify Stephens Pipe and Steel's GAW. Hot dip Galvanized Chain Link Fabric for your next project. It's built to last!







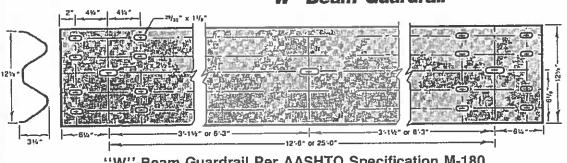


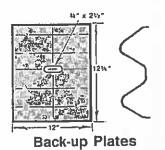
When Zinc is scratched the coating slowly sacrifices itself by galvanic action to protect the raw steel substrate.

Stephens Pipe & Steel, LLC P.O. Box 618, 2224 East Highway 619 800 451 2612 270 866 3331 Fax 270 866 4412

Russell Springs, KY 42642 info@spsfence.com

"W" Beam Guardrail





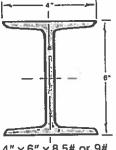
"W"-Beam Guardrail Per AASHTO Specification M-180

Class A - 12 gauge (.105 nom.) Class B - 10 gauge (.135 nom.)

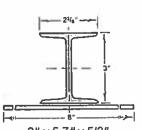
Type 2 — Zinc Coated 3.6 oz./sq. ft. Type 3 — Unfinished Beam (to be painted)
Type 4 — Corrosion Resistant Steel (weathering)

Standard Lengths are 12'6" and 25'0" (Special lengths available upon request)

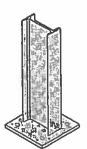
Posts and **Blocks**



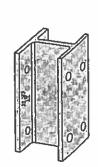
4" × 6" × 8.5# or 9# Any length posts (heavier structural shapes available)



 $3" \times 5.7# \times 5'3"$ Standard Beams with or without welded deflection plate $(8" \times 24")$



Post on Plate all sizes structural various plate sizes any length



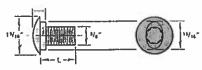
4" x 6" x 8.5# or 9# 13" or 14" Standard any length available

Available Hot Dip Galvanized or Corrosion Resistant Steel

Galvanized Hardware

(Some items available in corrosion resistant steel)

Button Head Bolt and Recessed Nut

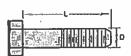


L = 11/4" for splice bolt L = 2" for steel post bolt

 $L = 4\frac{1}{2}$ " for rub rail post bolt L = 10", 16", or 18" For wood or concrete post bolt

1" dia, x 4₁₆ deep, roccss both sides

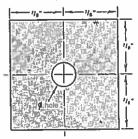
Hex Head Bolt and Nut



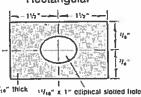


 $^{5}/_{16}$ dia. \times 1 $^{3}/_{4}$ " long post bolt $^{1}/_{2}$ dia. \times 1 $^{1}/_{2}$ " long support bolt $^{5}/_{8}$ dia. \times 1 $^{1}/_{2}$ " long block bolt 34 dia.x 1½" long block bolt 34 dia.x 1½" long anchor bolt 7/8 dia.x 18" long anchor bolt

Washers Square



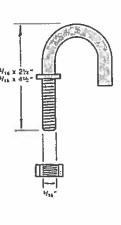
Rectangular



Round



Hook Bolts



SCOPE OF WORK

Bid Proposal Form

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All bids must include a cut sheet of proposed materials. Disposal of material is the responsibility of the contractor.

The contractor will need to coordinate with city staff to develop a schedule that does not interfere with deliveries, operations, or site security.

Company Name: GC AAA Fences, The
Address: 294 Durham Rd Dover, N. H. 03820
Telephone# 603-742-0833 Fax# 603-743-4475 E-mail mike genea fences com
Print Name Carpenter
Authorized Signature 3-31-16 Date
Total Amount of Project \$\\ 36,381.00
Estimated time to complete 30 Days from Confirmation Bid results will be posted after 48 hours on the City of Rochester's web site: www.rochesternh.net or will be

available by request via e-mail at the following address: purchasing @rochesternh.net.

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The contractor will need to coordinate with city staff to develop a schedule that does not interfere
with deliveries, operations, or site security.
Company Name: PREMIER TENCE, LLC
Address: 1010 THRNDIKE ST. CANTON, MA. 02021
781-962-1645
Telephone# 181-821-5900 Fax# TAX E-mail John FORENIEK-FENCE, C-M
JOHN FEERICK
Print Name
an of 1 4/1/16
Authorized Signature Date
Total Amount of Project \$ 22696.00
Estimated time to complete ONE WEEK

Bid results will be posted after 48 hours on the City of Rochester's web site: www.rochesternh.net or will be

available by request via e-mail at the following address: purchasing @rochesternh.net.

ADDENDUM NO. 1

CITY OF ROCHESTER, NEW HAMPSHIRE

BID #16-32 Water Treatment Plant Security Fence, Gates and Guardrails This addendum amends and/or supplements the bid documents as indicated below. Only these items alter the Bid Documents.

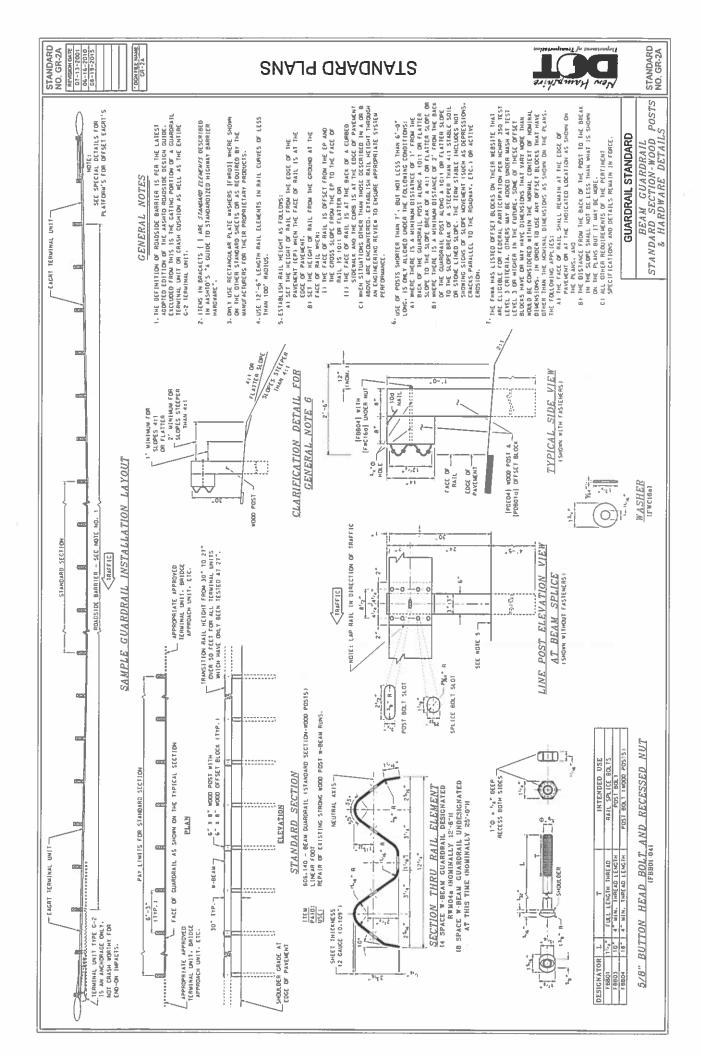
This addendum may also be obtained from City of Rochester's web site: www.rochesternh.net or will be available by request via e-mail at the following address: purchasing@rochesternh.net

Addendum is also available by written requests addressed as follows:

Bid # 16-32 Water Treatment Plant Security Fence, Gates, and Guardrails
City of Rochester, New Hampshire
31 Wakefield St.
Rochester, NH 03867
Attn: Purchasing Agent

CLARIFICATIONS AS FOLLOWS:

- 1. **Bid Proposal Form Revision-** In the scope of work on page 2 the following revisions reply.
 - 1. The Contractor will leave recyclable metal aside in an area designated by the City of Rochester All other material will be disposed of by the contractor.
 - 2. The quotation should be lump sum.
 - The guardrail posts shall be wood posts.
 - 4. The rails shall be galvanized steel.
 - 5. The end treatment used for the rails should be half rounded ends.





Premier Fence, LLC 1010 Turnpike Street Canton, MA 02021 781-821-5900 www.Premier-Fence.com Sales@Premier-Fence.com

CHAINLINK FENCE SPECIFICATION

FABRIC:

96" 9 GA. ALUMINIZED (2" Mesh) BK CHAIN LINK FABRIC.

TOP RAIL:

1 5/8" O.D. SS-40 PIPE, 1.83 lbs. per foot. Top rail 21' in

length, joined with 1 5/8" SLEEVE.

LINE POST:

2 3/8" O.D. SS-40 PIPE, 3.12 lbs. per foot. Line posts set

10' on center maximum spacing. Concrete footing: 12"

diameter, 36" depth.

TERMINAL POST:

2 3/8" O.D. SS-40 PIPE, 3.12 lbs. per foot. Concrete footing:

12" diameter, 36" depth.

GATES:

Framework of 1 5/8" SS-40 PIPE, 1.83 lbs. per foot. Gates

braced and trussed as necessary. Same fabric as fence.

Barbed wire included on all gates.

GATE POST:

2 7/8" O.D. SS-40 PIPE, 4.64 lbs. per foot. Concrete footing:

12" diameter, 36" depth.

BARBED WIRE:

3 strands of 4 PT. ALUMINIZED BARB WIRE on 45 Deg. PRESSED

STEEL BARB WIRE ARM.

FITTINGS:

BEVELED BRACE BAND & CARRIAGE BOLT, PRESSED STEEL RAIL-END, 45 Deg. PRESSED STEEL BARB WIRE ARM, PRESSED STEEL CAP, 3/16" X

3/4" TENSION BAR, BEVELED TENSION BAND & CARRIAGE BOLT.

TIE WIRE:

8 1/4" 6 GA. ALUMINUM TIE WIRE & 6 1/2" 6 GA. ALUMINUM TIE

WIRE spaced 15" on center for line posts & 24" on center for

rails.

POST FOOTING:

HAND MIXED CONCRETE.

.89

POST FOOTING: HAND MIXED CONCRETE.

BARB WIRE ARM, PRESSED STEEL CAP,

RAIL-END, 45 Deg. PRESSED STEEL CARRIAGE BOLT, PRESSED STEEL

3/16" X 3/4" TENSION BAR, BEVELED

TENSION BAND & CARRIAGE BOLT.

FITTINGS: BEVELED BRACE BAND &

ALUMINIZED BARB WIRE on 45 Deg.

BARBED WIRE: 3 strands of 4 PT.

footing: 12" diameter, 36" depth.

4.64 lbs. per foot. Concrete

PRESSED STEEL BARB WIRE ARM.

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Same fabric as fence. Barbed wire braced and trussed as necessary.

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Premier Fence, LLC 1010 Turnpike Street Canton, MA 02021 781-821-5900

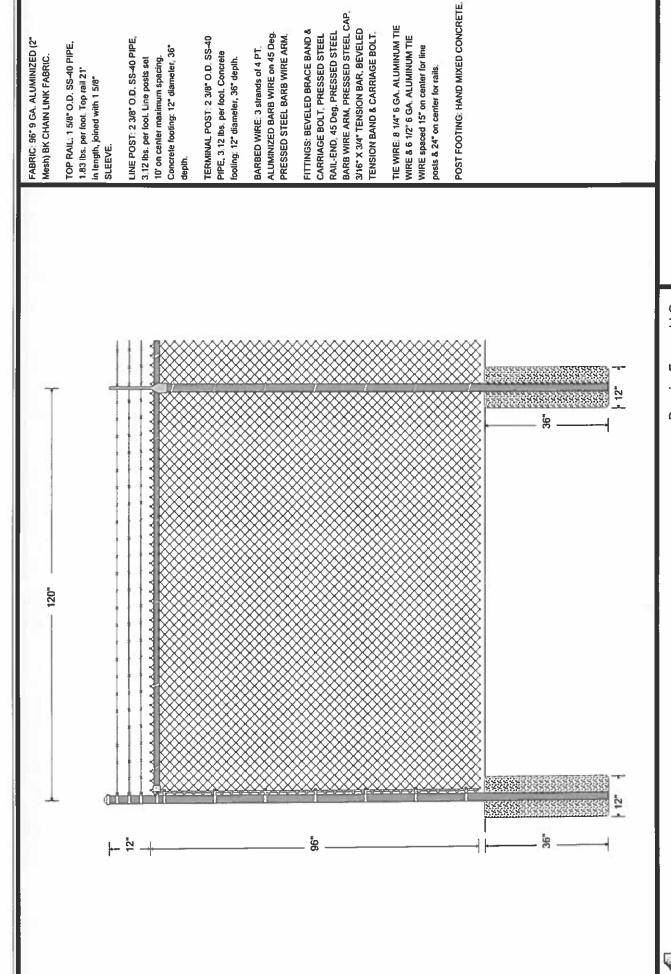


PremierFence

12' DOUBLE GATE, 1 5/8" SS-40 PIPE FRAME

Drawn: 03/31/2016

File: 03-31-2016 Rochester, NH



781-821-5900 Premier Fence, LLC 1010 Turnpike Street Canton, MA 02021

PremierFence

File: 03-31-2016 Rochester, NH

Drawn: 03/31/2016

LINE OF FENCE

jimd@premier-fence.com

From: Laura Miller < laura.miller@rochesternh.net>

Sent: Tuesday, March 29, 2016 1:48 PM

adana@vermontrecreational.com; mike@gcaaafences.com; Jiafolla@chascoinc.net; info@aroostookfence.com; apsantagati@deluccafence.com; jimd@premier-fence.com To:

Ian Rohrbacher, Lisa Clark; Angie Gray

Subject: Addendum No. 1 for bid #16-32 WTP Security Fence, Gates and Guardrails

Attachments: 16-32 Water Treatment Plant Security fence, GGates, and Guardrails Addendum No. 1 pdf

Flag Status: Flagged

Hello,

I have attached the addendum No. 1 for bid # 16-32 Water Treatment Plant Security Fence, Gates and Guardrails.

Laura Miller Secretary II Rochester, DPW 603-335-7569

laura.miller@rochesternh.net

SCOPE OF WORK

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Company Name: Chaseo, Inc. Oba Four Seasons Fence (a New Hampshire corporation
Address: 15 Banfield Rd., Portsmouth, NH 0.3801
Telephone# (603) 436-2141 Fax# (603)431-5646 E-mail Charlie Chaso Inc. Net
Print Name Business Addresses are the same as above) Authorized Signature Date Lori E. MeNally Secretary Treasurer (Business Addresses are the same as above) Date
Total Amount of Project \$23,800 Twentythree thousand eight hundred dollars
Estimated time to complete 10 days Bid results will be posted after 48 hours on the City of Rochester's web site: www.rochesternh.net or will be

available by request via e-mail at the following address: purchasing @rochesternh.net.

02830/GAL Buyline 7515

Pound for pound, Galvanized After Weave fabric (GAW) is the best value in chain link fencing.



Nothing beats the complete zinc coating of GAW chain link fabric in durability and rust-prevention.

Ask for GAW Everytime

GAW Chain Link Fence Fabric provides exceptional security and protection in commercial, industrial, institutional, recreational and residential fencing applications. GAW also provides the best protection against corrosion in even the most severe coastal industrial environments. Hot dip zinc galvanizing is a simple process with over 200 years of proven effectiveness in millions of applications worldwide.

There are other zinc galvanizing processes and other metallic coatings. None surpass GAW in durability and protection. It's a premium product providing superior corrosion—and rust-resistance that doesn't cost a premium price.

The Importance of GAW

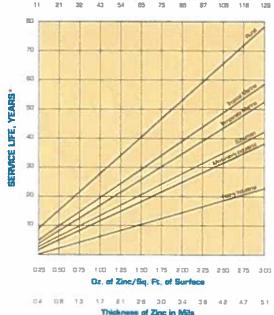
GAW fabric is the only chain link fabric that's coated after weaving, ensuring that all surfaces of the base metal are protected. With GAW coatings, you have complete protection against rust and corrosion and an additional after coating treatment is applied to prevent white rust and early deterioration.

With any pre-coated wire, the weaving process leaves the twist and knuckle tips bare from trimming. Cut ends may be dipped in other materials, but they are no substitute in protection for the thorough zinc coating of the GAW process.

The Durability of GAW

Fabric galvanized after weaving is manufactured to the demanding requirements of ASTM specification A 392, which offers two classes of coating: Class 1–1.2 ounces (366 g/m²) of zinc coating per sq. ft.; and Class 2–2.0 ounces (610 g/m²) of zinc coating per sq. ft. The effective service life of a fabric is directly related to the coating thickness—the thicker the coating, the longer the life. A Class 2 GAW coating is unsurpassed among metallic chain link fence coatings in providing long-term barrier and cathodic protection. That's a value you can measure.

THICKNESS of ZINC in MICROMETERS



Service Life is defined as the time to 5% rusting of the szeel surface.

Zinc Coating (anode)

Exposed Steel is Protected

Steel Base (cathode)

This is what happens to a scratch on galvanized steel. The zinc coating sacrifices itself slowly by galvanic action to protect the base steel. This sacrificial action continues as long as any zinc remains in the immediate area.

The "Self-Healing" of GAW

All zinc coatings have "self-healing," or cathodic properties which protect exposed core metal. Even after years of wear, the remaining zinc stays active. Of all metals used for protective coating of steel, zinc is the most electrochemically active, in all environments, from mild rural to harsh marine and heavy industrial.

In other words, zinc provides a far superior coating in both barrier and cathodic protection...and GAW fabric provides the best of both.



The Finish of GAW

Committed to their product, GAW producers assure you of chain link fabric with a complete coating. A continuous vertical dip and retrieval process removes excess zinc and keeps joints from welding.

The Value of GAW

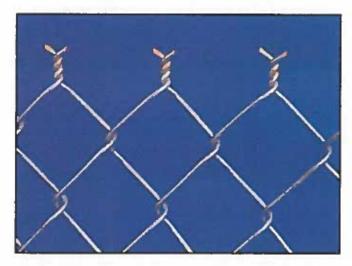
When specifying chain link fabric, insist on GAW produced in accordance with ASTM A 392. If you're looking for durability and rust-prevention, there's no better chain link fencing than GAW. Fewer long-term maintenance problems mean lower long-term costs and greater life-cycle savings. Pound for pound, GAW fabric is by far your best value.

Chart used with permission of the American Galvanizers Association.

GAW Benefits

- 1. Zinc-based process offers the most active cathodic protection
- 2. Heavier and more thorough coating with no flaking or bare trim ends
- 3. Additional protective coating to prevent white rust
- 4. All components of GAW fence systems are zinc coated
- 5. Consistently meets ASTM specifications

- 6. Established manufacturers produce consistent quality
- 7. Proven technology for 200 years
- 8. National availability, with warranties from many manufacturers
- 9. Lower long-term costs
- 10. Fewer long-term maintenance problems



Left: Precoated fabric with uncoated tips. With pre-coated fabric some manufacturers coat the bare cut-ends, but many don't. No one coats the ends with the same material that protects the rest of the fabric.



Right: GAW fabric. The GAW process guarantees that cut ends will be coated with the same quality material and protection as the rest of the fabric. The pre-coated process provides no such guarantee.

GAW Chain Link Fencing! A popular choice of landscape architects.

GAW Chain Link Fencing is resistant to defacement and offers total visibility. But when combined with landscaping, chain link provides an attractive visual barrier while maintaining security.





SPECIFICATIONS.

1. Description of Terms

- 1.1 Chain Link Fence Fabrio—A fencing material from steel wire helically wound and interwoven in such a manner as to provide a continuous mesh without lonots or ties except in the form of knuckling or of twisting the ends of the wires to form the selvage of the fabric.
- 1.2 Knuckling—This term is used to describe the type of selvage obtained by interlocking adjacent pairs of wire ends and then bending the wire ends back into a closed loop.
- 1.3 Twisting—The term is used to describe the type of servage obtained by twisting adjacent pairs of wire ends together in a closed heitx of 1-1/2 machine turns, which is equivalent to three full twists, and cuffing the wire ends at a sharp angle to provide sharp points. The wire ends beyond the twist shall be at least 1/4 inch (4.4 mm) long.
- 1.4 Diamond Count—A term used to designate the number of mesh openings in each height of tabric.
- 2. Requirements
- 2.1 Materials
- 2.1.1 The base metal from which the wire for the labric is drawn shall be good commercial steel rod.
- 2.1.2 Zinc Coating—Applied by the hot dipped process after weaving, the zinc coating on the fabric may be ordered in two coating weight classes, as Class 1—the weight of zinc coating shall not be less than 1.2 oz./ft.* (300 g/m²) of uncoated wire surface, or Class 2—the weight of zinc coating shall not be less than 2 oz./ft.* (300 g/m²) of uncoated wire surface as determined from the average of results of two or more specimens, and not less than 1.8 oz./ft.* (440 g/m²) of uncoated wire surface for any individual specimen. Febric is normally not produced with a Class 2 coating on 11 ga. (120") (3 mm) or 11 1/2 ga. (.113") (2 0 mm) wire. The weight of the zinc coatings shall be determined in accordance with 3.2. The zinc used for the coating shall conform to the grades specified in ASTM Designation B6. Standard Specification for Stab Zinc.
- fied in ASTM Designation B6, Standard Specification for Slab Zinc.

 2.2 Fabric Sizes—The height, diamond count, size of mesh, and wire diameters of chain link labric shall be as given in the Table. The methods of measurement and tolerances are given in 2.2.1, 2.2.2 and 2.2.3.
- 2.2.1 Height of Fabrio-The height of the tabric shall be the overeil dimension from ands of twists or knuckles. The tolerance of the nominal height shall be plus or minus one inch (25.4 mm)

- 2.2.2 Mesh Sizes—The size of mesh shall conform to the requirements as shown in the Table. The permissible variation from the specified size of mesh shall be \pm 1/5 in, (3.2 mm) for all mesh sizes over 1 in, (25.4 mm) and \pm 1/16 in, (1.6 mm) for all mesh sizes 1 in, (25.4 mm) and under,
- 2.2.3 Wire Diameter—The clamater of the coated wire shall be determined as the average of two readings measured to the nearest 0.001 inch (33 and) taken at right angles to each other on the straight portion of the parallel sides of the mesh. The tolerance in the clamater of the coated wire shall be plus or minus 0.005 inch (13 mm) 2.3 Selvage—Fabric with 2 inch (50.8 mm) or 2-1/4 inch (57.2 mm) mesh, in heights
- 2.3 Selvage-Fabric with 2 Inch (30.8 rem) or 2-1/4 Inch (57.2 rem) mesh, in heights less than 72 Inches (1830 mm) shall be inacted at both selvages. Fabric 72 inches (1830 mm) high and over shall be knucked at one selvage and twisted at the other. These are the standard selvages. Other selvage combinations will be supplied only if specified by the nurchaser.

Caution: Twisted selvages for fences under 72 inches (1830 mm) in height are not recommended because of consumer safety considerations.

The salvages of fabrics with meshes of less than 2 inches (50 6 mm) shall be innucled on both edges.

2.4 Workmanship—Chain link fence tabric shall be produced by methods recognized as good commercial practice. The metallic coating shall be applied in a continuous process and shall not be applied to the fabric in roll form.

3. Test

- 3.1 Breaking Strength—See the Table—The break strength of the labric shall be determined in accordance with the method described in ASTM AS70, using one specimen from each sample roll. Specimens to establish conformance to this requirement shall constitute individual pickets from a section of the fence tabric of a sufficient length so as to measure 15-18 inches (361 mm-457 mm) after straightening. The straightened portion of the specimen shall be inside the jaws of the tensile testing machine so that the actual test is performed on the underformed section between the jaws. If fracture takes place, other than between the grips, the test shall be discarded.
- 3.2 Weight of Zinc Coating—The weight of zinc coating on the fabric shall be determined in accordance with the method described in ASTM Designation A90, using one piece of wire removed from the fabric of each sample roll.

Fabric Size Table

							165	19					
Recommended Unage				228.7281	Height at Fal	nete				Size of Maph	Gage, Custod Wire	Marrings Diameter Coated Wire	Mainus Breating Strength ft. (
Heavy technical	M 1910 cm; Dummed Chart	47 100	47 (770) min)	ST (1991 purpl	17 TES (1941)	N GTE HOL	BF (2) (4) (11)	127 (All 129)	141 (1865) (1875)	2 (50.8 (60))	6	0197 (18 ===	2170 (988)
	101	126	131	EPE	201	NE	271	341	41#				
Standard Internal Hopey Industrial	No personal Court	T Charge	40 (1220 may	60" (1330 mm)	77 (1980 mm)	84° (2133 mm)	E (944) em	[2] (200 mm)	141' (1900 2004)	Z (99.4 (mm))	9	0.148" (3.2 mm)	1290 (574)
	101	126	131	17#	20%	241	273	341	416				
Upol Industrial	35 jitti menj Danseni Comi	47 150	47 1125-111	W Hilliam	72 (1880 -115)	H 21E maj				Z rith 8 mm)	-11	0.127 (J. d. mar)	850 /ETRA
	101	TZ/	141	1736	201	241							
Light Residental	10 (610 mm) Designed Chart		47 (120 110)	御 (1500 pm)						22(371=)	111	0113"(E.S. mm)	750 (594)
50/4	41	115	131	TEF									
Venes Chart	Olympia Chart	144" (1865 mm) 471	1		Sec. 30.5	- 300				15' (44) (201)	11	0 120 (10 am)	850 (3/70h)

Specifing Information

	Height	Mesh Size	Gage Coated Wire	Selvage	ASTM A392 Class of Coating	Process
Sample	72"	2	9	KT	Class 2	Galv, after weaving

Galv. after weaving

GAW Chain Link Fabric with a 10 Year Limited Warranty

& Other Quality Master-Halco Fencing Products are Available From:



Fencing Without Boundaries

4000 W. Metropolitan Dr., Suite 400 Orange, CA 92868 1.888.MH.FENCE (toil-free) e-mail: info@FenceOnline.com www.FenceOnline.com

SS-40 - MADE INTU S.A







Allied Tube & Conduit, with an engineering breakthrough in pipe manufacturing and corrosion resistant coating, has developed the most specified and the most requested framework in the fencing industry.

SS-40 is manufactured with cold-formed steel which provides high yield and tensile strength, followed by a uniform triple layer of corrosion protection. The coating consists of zinc, a conversion coating, and a clear organic top coat applied in-line by Allied's patented continuous Flo-Coat® process.

The high yield strength steel and the triple coat of *locked-in* protection, results in pipe that not only out-performs Schedule 40 pipe in strength and corrosion resistance, but maintains its lustrous appearance in all climates and under the most severe atmospheric conditions. **SS-40** is clearly the industry leader.

Technical Specifications

1. Scope

This specification covers galvanized steel fence pipe as manufactured by the Allied Tube & Conduit patented Flo-Coat process.

2. Materials

2.1 Steel

Steel strip used in the manufacture of pipe shall conform to ASTM A 1011 and will meet all performance criteria set forth in this standard/specification.

2.2 Zinc

Zinc used in Allied's Flo-Coat process conforms to ASTM B 6 High Grade and Special High Grade Zinc.

2.3 Conversion Coating

The conversion coating is applied over the surface of the zinc to enhance corrosion resistance.

2.4 Organic Clear Coating

Organic clear coating, applied over the conversion coating, is manufactured from high grade raw materials.

2.5 Internal Coating

The internal zinc-rich based coating shall have a minimum zinc powder loading of 90% by weight and have the capability of producing galvanic protection.

3. Weight of Coatings

3.1 Zinc

Weight of zinc shall be $1.0 \text{ oz./ft.}^2 \pm 0.1 \text{ oz./ft.}^2$ and shall be determined by the method described in ASTM A 90.

3.2 Conversion Coating

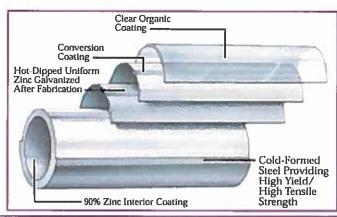
Conversion coating shall be 30 micrograms/in. $^2 \pm 15$ micrograms/in. 2 and shall be determined by a strip and weigh method utilizing an atomic absorption spectrophotometer or X-Ray fluorescence spectrograph.

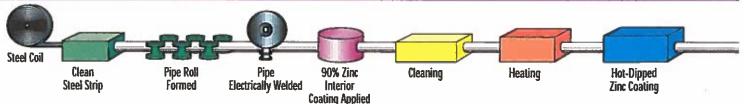
3.3 Organic Clear Coating

Thickness of the clear coating shall be a nominal .5 mils \pm .2 mils and shall be determined by measurement with a suitable magnetic or eddy current coating thickness tester. Thickness of clear coating is determined by taking the difference between the thickness of zinc and the total thickness of

the clear coating and zinc.

The thickness tester shall be standardized on the steel surface after removing the zinc prior to making measurements.





4. Strength Characteristics

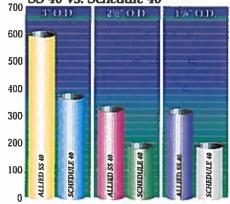
4.1 Bending Strength

The strength of line, end, corner, and pull posts shall be determined by the use of 4 foot or 6 foot cantilevered beam test. The top rail shall be determined by a 10 foot free-supported beam test (see Table 1).

4.2 Bending Moment

An alternative method of determining pipe strength is by the calculation of bending moment (see Table 1). Conformance with this specification can be demonstrated by measuring the yield/tensile strength of a randomly selected piece of pipe from each lot and calculating the section modulus. The yield/tensile strength shall be determined according to the methods described in ASTM E 8. For materials under this specification, the 0.2 offset method shall be used in determining yield strength.

Bending Strength Comparison SS 40 vs. Schedule 40



Test results are based on 6 foot cantilevered beam test and 10 foot free-supported beam test.

5. Corrosion Resistance

5.1 Salt Spray

a. Exterior Surface. The exterior clear coated surface of the pipe shall have a demonstrated ability to resist 1000 hours of exposure to salt fog with a maximum of 5% red rust when conducted in accordance with ASTM B 117. b. Interior Surface. The interior zinc rich coated surface shall have a demonstrated ability to withstand 650 hours of exposure to salt fog with a maximum of 5% red rust when conducted in accordance with ASTM B 117.

5.2 Humidity

a. Exterior Surface. The clear coated exterior surface of the pipe shall have a demonstrated ability to resist 500 hours of exposure to 100% relative humidity without blistering and peeling when conducted in accordance with ASTM D 4585. (D 2247).

5.3 Weatherometer

a. Exterior Surface. The clear exterior coating shall have a demonstrated ability to withstand exposure for 500 hours without failure at a black panel temperature of 145°F. (63°C.) when tested in accordance with ASTM G 26, Xenon Type BH apparatus, or ASTM G 23 (Carbon Arc) Type HH apparatus.

Performance

For nearly forty years, SS-40 has disproven the common belief that greater weight equals greater strength. SS-40 is 20% lighter than Schedule 40 in gauge and weight, yet is as much as 33% stronger.

The superior strength of SS-40 is attributable to two key factors:

- 1. Cold rolled steel with a minimum of 50,000 psi yield strength.
- The tempering effect of cold water quenching following the hot-dip galvanizing.

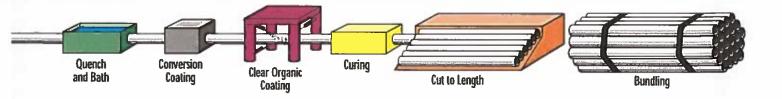
Exceptional corrosion resistance is achieved through Allied's patented Flo-Coat process. A uniform layer of zinc is applied, followed by a conversion coating, and finally a clear organic top coat. The triple coating minimizes oxidation and locks-in the corrosion protection to preserve a "like new" appearance. It is the combination of the three coatings that produces a "synergistic" effect which results in greater corrosion resistance than the sum of the individual coatings.

The triple coating, uniformly applied during the Flo-Coat process, gives SS-40 a highly lustrous appearance that will fabricate without flaking and remain maintenance-free.

When performance is the **only true criterion**, SS-40 is the obvious choice.

Availability

SS-40 is manufactured by Allied Tube & Conduit in Harvey, IL. Philadelphia, PA, Phoenix, AZ, and Pine Bluff, AR. A full inventory of standard lengths is maintained at all locations to insure fast delivery and to meet even the strictest schedules. If special lengths are required, ask about Allied's cut-to-length capabilities. Made-to-order lengths will help reduce fabrication time, eliminate wasteful drops and additional handling costs. Our nationwide distribution network and coast-tocoast shipping system helps Allied retain its position as Number One Supplier to the fence industry.



Certification

"Made in U.S.A." is proudly displayed on every length of SS-40 pipe. Allied will certify that all SS-40 fence pipe is manufactured in the USA and is in compliance with applicable Federal, State and local specifications.

Specifying Agencies

Partial list of agencies which have approved SS-40.

- · (AASHTO) American Associations of State Highway and Transportation Officials M181-95
- Federal Specifications RR-F-191/2D (Chain Link Fence Gates)
- · Federal Specifications RR-F-191/3D (Chain Link Fence Posts, Top Rails and Braces)
- Corps of Engineers CEGS-02831
- Department of the Navy NFGS-02831
- Department of Transportation Federal Aeronautics Administration AC 150/5370-10A Item F-162
- U.S. Department of Justice Federal Bureau of Prisons
- ASTM Specification F1043-00 Standard Specification for Strength and Protective Coatings
- American Institute of Architects (AIA) **MASTERSPEC**

Call our Toll-free number for assistance.

1-800-882-5543

Visit our website at www.alliedtube.com

Table 1 **Physical Dimensions and Strength Calculations**

merchantability or of fitness for a particular purpose. SS-40 Pipe Sizes

Fence	Decim	al O.D.	Pipe	Wall			Section		Min, Yield	М	ax Bending	Calculated Load		(lbs.)
Industry	Equiv	/alent	Thicl	kness	Weight		Modulus	х	Strength	=	Moment	10' Free	Cant	ilever
O.D.	inches	(mm)	inches	(mm)	lb./ft.	(kg/m)	inches		psi		lb, in,	Supported	4'	6'
1-3/8"	1.315	33.40	.104	2.64	1.35	2.01	.1111	х	50,000	=	5555	185	116	77
1-5/8"	1.660	42.16	.111	2.82	1.84	2.74	.1961	X	50,000	=	9805	327	204	136
2"	1.900	48.26	.120	3.05	2.28	3.39	.2810	X	50,000	=	14050	468	293	195
2-1/2"	2.375	60.33	.130	3.30	3.12	4.64	.4881	X	50,000	=	24405	814	508	339
3"	2.875	73.03	.160	4.06	4.64	6.90	.8778	x	50,000	=	43890	1463	914	610
3-1/2"	3.500	88.90	.160	4.06	5.71	8.50	1.3408	х	50,000	=	67040	2235	1397	931
4"	4.000	101.60	.160	4.06	6.56	9.76	1.7819	X	50,000	=	89095	2970	1856	1237

Distributed By:







Specifications, descriptions, and illustrated material are accurate as known at time of publication and are

subject to change without notice,

Allied Tube & Conduit makes no warranties with respect to its products, whether expressed, written or implied, including any warranty of

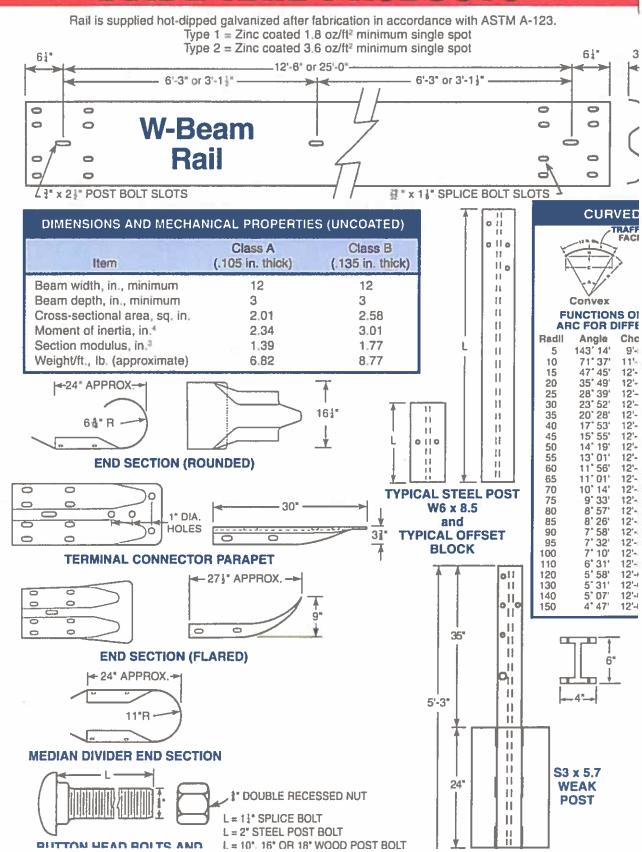






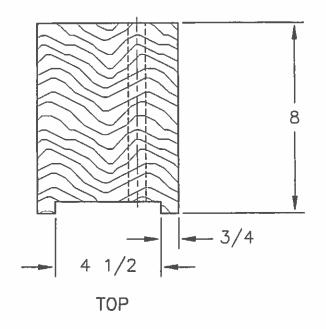


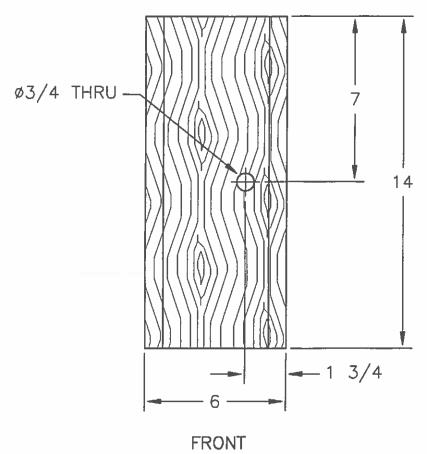
GUIDE RAIL PRODUCTS



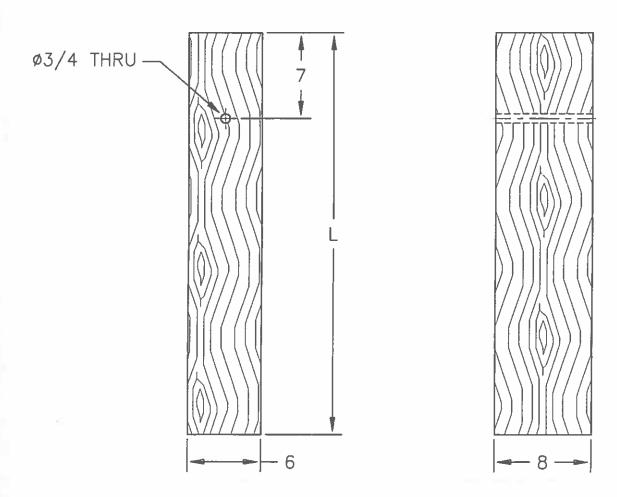
DOUBLE RECESSED HEX NUTS

PC





WOOD OR PLASTIC ROUTED OFFSET BLOCK



WOOD LINE POST

ACORD.

CERTIFICATE OF LIABILITY INSURANCE

DATE (MIM/DD/YYYY) 4/12/2016

THIS CERTIFICATE IS ISSUED AS A MATTER OF INFORMATION ONLY AND CONFERS NO RIGHTS UPON THE CERTIFICATE HOLDER. THIS CERTIFICATE DOES NOT AFFIRMATIVELY OR NEGATIVELY AMEND, EXTEND OR ALTER THE COVERAGE AFFORDED BY THE POLICIES BELOW. THIS CERTIFICATE OF INSURANCE DOES NOT CONSTITUTE A CONTRACT BETWEEN THE ISSUING INSURER(S), AUTHORIZED REPRESENTATIVE OR PRODUCER, AND THE CERTIFICATE HOLDER.

IMPORTANT: If the certificate holder is an ADDITIONAL INSURED, the policy(ies) must be endorsed. If SUBROGATION IS WAIVED, subject to the terms and conditions of the policy, certain policies may require an endorsement. A statement on this certificate does not confer rights to the certificate holder in lieu of such endorsement(s).

PRODUCER People's United Ins. Agency 501 Islington Street	NH	CONTACT Laurie McIntire PHONE (A/C, No, Ext): 603-427-7529 E-MAIL ADDRESS: laurie.mcintire@peoples.com	
3rd Fl.		INSURER(S) AFFORDING COVERAGE	NAIC #
Portsmouth, NH 03801		INSURER A : Cincinnati Insurance Co.	10677
INSURED		INSURER B : NorGuard Insurance	31470
Chasco, Inc. DBA F FSF Construction S	Four Seasons Fence &	INSURER C:	
15 Banfield Road	pervices	INSURER D:	
	1904	INSURER E:	
Portsmouth, NH 03	100 I	INSURER F:	
COVERAGES	CERTIFICATE NUMBER:	REVISION NUMBER:	

THIS IS TO CERTIFY THAT THE POLICIES OF INSURANCE LISTED BELOW HAVE BEEN ISSUED TO THE INSURED NAMED ABOVE FOR THE POLICY PERIOD INDICATED. NOTWITHSTANDING ANY REQUIREMENT, TERM OR CONDITION OF ANY CONTRACT OR OTHER DOCUMENT WITH RESPECT TO WHICH THIS CERTIFICATE MAY BE ISSUED OR MAY PERTAIN, THE INSURANCE AFFORDED BY THE POLICIES DESCRIBED HEREIN IS SUBJECT TO ALL THE TERMS. EXCLUSIONS AND CONDITIONS OF SUCH POLICIES. LIMITS SHOWN MAY HAVE BEEN REDUCED BY PAID CLAIMS. INSR ADDL SUBR POLICY EFF POLICY EXP TYPE OF INSTIDANCE LIMITE

LTR	TYPE OF INSURANCE	INSR	WVD	POLICY NUMBER	(MM/DD/YYYY)	(MM/DD/YYYY)	LIMITS	
A	GENERAL LIABILITY			EPP0261042	07/01/2015	07/01/2016	EACH OCCURRENCE	s 1,000,000
	X COMMERCIAL GENERAL LIABILITY	Х					DAMAGE TO RENTED PREMISES (Ea occurrence)	s 50,000
	CLAIMS-MADE X OCCUR						MED EXP (Any one person)	s 5,000
	Blanket Addi Insured						PERSONAL & ADV INJURY	s 1,000,000
	Per Written Contract						GENERAL AGGREGATE	\$ 2,000,000
	GEN'L AGGREGATE LIMIT APPLIES PER:						PRODUCTS - COMP/OP AGG	s 2,000,000
	POLICY X PRO- JECT LOC							\$
Α	AUTOMOBILE LIABILITY			EBA0261057	07/01/2015	07/01/2016	COMBINED SINGLE LIMIT (Ea accident)	\$1,000,000
	X ANY AUTO						BODILY INJURY (Per person)	\$
	ALL OWNED SCHEDULED AUTOS						BODILY INJURY (Per accident)	s
	X HIRED AUTOS X NON-OWNED AUTOS						PROPERTY DAMAGE (Per accident)	\$
								\$
Α	UMBRELLA LIAB OCCUR			EPP0261042	07/01/2015	07/01/2016	EACH OCCURRENCE	\$5,000,000
	EXCESS LIAB CLAIMS-MADE						AGGREGATE	s5,000,000
	DED X RETENTION \$10000	<u> </u>						\$
В	WORKERS COMPENSATION AND EMPLOYERS' LIABILITY			CHWC698850	07/01/2015	07/01/2016	X TORY LIMITS ER	
	ANY PROPRIETOR/PARTNER/EXECUTIVE N	N/A					E.L. EACH ACCIDENT	s1,000,000
	(Mandatory in NH)						E.L. DISEASE - EA EMPLOYEE	\$1,000,000
	If yes, describe under DESCRIPTION OF OPERATIONS below						E.L. DISEASE - POLICY LIMIT	s1,000,000

DESCRIPTION OF OPERATIONS / LOCATIONS / VEHICLES (Attach ACORD 101, Additional Remarks Schedule, if more space is required) The City of Rochester Department of Public Works are listed as additional insured under general liability as required by written contract for work performed by insured subject to terms and conditions of the policy.

CERTIFICATE HOLDER	CANCELLATION						
The City of Rochester 31 Wakefield Street Rochester, NH 03867	SHOULD ANY OF THE ABOVE DESCRIBED POLICIES BE CANCELLED BEFORE THE EXPIRATION DATE THEREOF, NOTICE WILL BE DELIVERED IN ACCORDANCE WITH THE POLICY PROVISIONS.						
0	AUTHORIZED REPRESENTATIVE						
	Haurie McIntine						

SCOPE OF WORK

Bid Proposal Form

Work Description: The City of Rochester is soliciting bids for replacement of the Water Treatment Plant Security Fence, Gates, and Guardrails, as detailed below. All equipment shall include a Manufacturers Standard One-Year Warranty.

The selected contractor will be required to meet Davis Bacon Wage schedules and comply with all associated reporting activities. See Attachment A (page 10) & B (page 14) Bidders on this work must demonstrate compliance with the United States Environmental Protection Agency's MBE/WBE policy in order to be deemed a responsible bidder.

All construction methods and materials shall be in accordance with BOCA codes. All work shall be performed in accordance with all applicable federal, state and local regulations. Details:

- -Install 32 feet of 8 foot galvanized chain link fence with 1 foot of barbwire on each side of entrance gate.
- -Install 30 feet of 8 foot galvanized chain link fence with 1 foot of barbwire with a 12 foot double swing gate on the back of the property.
- -Install/replace a total of 665 feet of steel guardrail with posts on each side of front entrance (approximately 300 feet on the easterly side, and 365 feet on the westerly side). Precise locations and placement to be field verified.

All bids must include a cut sheet of proposed materials. Disposal of material is the responsibility of the contractor.

The contractor will need to coordinate with city staff to develop a schedule that does not interfere with deliveries, operations, or site security.

Company Name: VERMONT RECREATIONAL SURFACING.
Address: PO Box 147 BARNET, VT 05821
Telephone# 800-639-807/ Fax# (03-638-448)E-mail vtrechh@gmail.com
STEPHEN SHATTUCE Print Name
4.13-16
Authorized Signature Date
Total Amount of Project \$\\\ \(\lambda \), 8 (050000000000000000000000000000000000
Estimated time to complete 2-3 days

Bid results will be posted after 48 hours on the City of Rochester's web site: www.rochesternh.net or will be

available by request via e-mail at the following address: purchasing @rochesternh.net.

ADDENDUM NO. 1

CITY OF ROCHESTER, NEW HAMPSHIRE

BID #16-32 Water Treatment Plant Security Fence, Gates and Guardrails This addendum amends and/or supplements the bid documents as indicated below. Only these items alter the Bid Documents.

This addendum may also be obtained from City of Rochester's web site: www.rochesternh.net or will be available by request via e-mail at the following address: purchasing@rochesternh.net

Addendum is also available by written requests addressed as follows:

Bid # 16-32 Water Treatment Plant Security Fence, Gates, and Guardrails City of Rochester, New Hampshire 31 Wakefield St. Rochester, NH 03867 Attn: Purchasing Agent

CLARIFICATIONS AS FOLLOWS:

- 1. Bid Proposal Form Revision- In the scope of work on page 2 the following revisions reply.
 - The Contractor will leave recyclable metal aside in an area 1. designated by the City of Rochester All other material will be disposed of by the contractor.
 - The quotation should be lump sum. 2.
 - 3. The guardrail posts shall be wood posts.
 - 4. The rails shall be galvanized steel.
 - The end treatment used for the rails should be half rounded ends. 5.

Rec'd 4.14.16 Stephen Shattuck

Proposal

Toll Free Phone - 800-639-8071

Vermont Recreational

Surfacing & Fencing, Inc.	Fax - 603-638-4458
PO Box 147	Phone - 603-638-2738
Barnet, VT 05821	Email:vtrecnh@gmail.com
Date: April 13, 2016 603-335-7602 Fax: -9792	
Submitted to: Estimator	
Rochester City Hall	
31 Wakefield Street	
Rochester, NH 03867	
Job: Fencing at Water Treatment Plant Security Fence, Gates & Guardrails	
We hereby propose to furnish the materials and perform the labor necessary for the completion of:	
Fence.	
• Supply and install 32LF of 8' high galvanized chain link fence with three strands of barbed wire	
• Supply and install 30LF of 8' high galvanized chain link fence with three strands of barbed wire	
Supply and install 1 - 12' double drive swing gate	
Supply and install 665LF of steel beam guardrail with steel posts	
All material is guaranteed to be specified, and the above work to be performed in accordance with the drawings and	
specifications submitted for above work and completed in a substantial workmanlike manner:	
Respectfully Submitted	
	Stephen Shattuck
The above prices specifications and conditions are satisfactor	y and are hereby accepted.
You are authorized to do the work as specified.	
NO RETAINAGE	
Payment due within 30 days of invoice	
Acceptance of Proposal	
Signature Date:	
Payments must be made within 30 days from invoice date. An annual finance charge of 18% will be charged on all invoices over	
30 days. You will also be responsible for any collection fees that may occur should the account become delinquent	